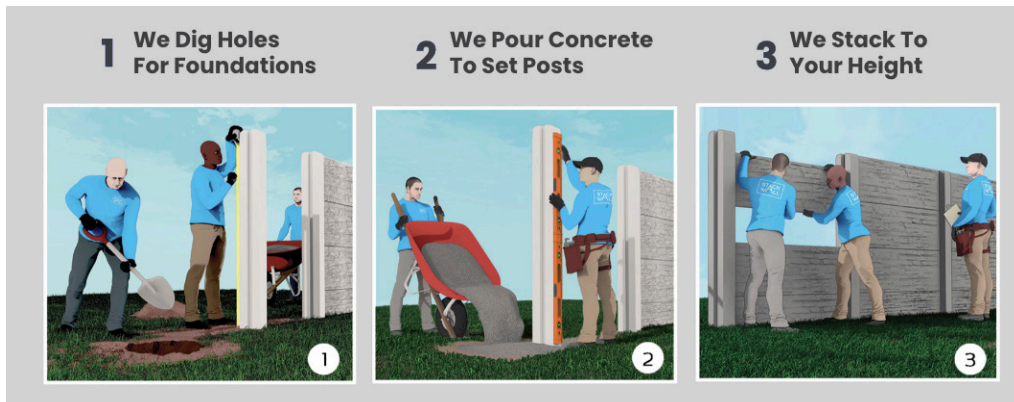




StackWall Fence Installation Guide

1 Tools & Materials Needed:

- Tape measure, level, post hole digger, shovel, & wheelbarrow
- Mason's line or string
- Ready-mix concrete
- Skill saw or grinder with diamond blade



2 Before You Start

- Measure total fence length & mark gate locations.
- Call 811 (DigAlert) at least 1-2 weeks before digging to mark underground utilities.

3 Site Prep & Layout

1. Mark corners and post locations with stakes (81-84" center-to-center).
2. Run string line along fence layout to check for obstacles and stay on property lines.

4 Post Hole Specs (Regular Soil)

- Hole diameter: 18-30"
- Hole depth: 32-36"
REFER TO PRODUCT ENGINEERING GUIDE
- Add 2-3" gravel at bottom for drainage (Optional).

5 Installing Posts

1. Center post in hole with "H" shape aligned.
2. Fill with pre-mixed concrete.
3. Stir wet cement in hole to remove air pockets.
4. Use level to plumb post; brace with stakes.
5. Let concrete cure 24-36 hours before installing panels.

6 Placing Panels

1. With 2-3 people or equipment, slide panels into "H" slots between posts.
2. Stack panels vertically, making sure they're aligned.
3. Cut panels to size if needed using concrete saw with diamond blade.

7 Handling Slopes

- Occasional stepping: Longer posts (6'-12') as needed.
- Continuous stepping: step according to grade as needed.

8 Top Rails (If Used)

- Apply mortar or approved adhesive to secure top rail in place.

9 Finishing Touches

- Wash (optional): Light acid wash to even out color. We recommend Efflo-Go for efflorescence.
- Post caps: Glue with approved adhesive.
- Grout seams for clean finish (StackWall grout available).